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Western Industries Plastic Products LLC

Machine Set Up

Employer

Western Industries Plastic Products LLC
22829 Smyer Rd,
Winfield, KS 67156
620-221-9464

Job Description

Job Location: Winfield

Position Type: Full-time

Summary /Objective

The Machine Set Up Tender is responsible for following work instructions to set up programming and raw materials required to produce quality blow mold parts/products to set quality specifications and standards. This position supports process technicians in daily machine operation by keeping resin, color, and regrind at each machine.

Essential Function

Reasonable accommodations may be made to enable individuals with disabilities to perform essential functions. Job scope includes:

- Follow work order instructions and production schedule
- Properly clean and prepare blow mold machines for the production of new product
- Load programming and verify settings for the result of the production of quality parts/products
- Identify raw materials required and coordinate with other departments to load the material into the machines
- Coordinate with the quality department to obtain first article approvals for productions to begin
- Troubleshoot using root cause analysis processes
- Make advanced programming machine and tooling adjustments to maintain the production of quality products to meet quality specifications and standards
- Support Process Technicians with various activities, relating to machine start-up and operation and color-changes, troubleshooting, and problem identification
- Other duties assigned

Competencies

- Understanding of machine operation and how to check machine temperature and increase temperature appropriately to prepare for machine production
- Able to calibrate programmer, zero out the machine to ensure accurate machine performance and measurements
- Obtain customer specifications from the last production run
- Load program and review specifications in preparation for production
- Review each early part of conformance/non conformance to specifications
- Check cycle time, product weight and visual integrity of the parts which have not yet received first part approval from the Quality Department
- Receive first part approval from QA and begin production in coordination with safety manager and Manufacturing Supervisor
- Adhere to safety policies and guidelines

Work Environment

This job will be performed in a production setting that is non-climate controlled, reaching extreme heat levels during summer months, with moderate to loud noise levels. This role will routinely work around and on production equipment, will operate computers, hand tools, forklifts, and handle raw materials. The processing department may be exposed to hazardous materials. Must be able to wear personal protective equipment for the position.

Physical Demands

Climbing occasionally, stooping occasionally, crouching occasionally, standing for 8 hours per day, walking frequently, pushing frequently, pulling frequently, gasping frequently, repetitive motions frequently, lifting: 0 80 lbs., Must be able to use and maneuver small hand tools and/or power tools; Able to work in a manufacturing environment with extreme heat up to 120 degrees; Wear necessary Personal Protective Equipment (PPE).

Position Type/Expected Hours of Work

This is a full-time hourly position with schedules that are to meet production demands. Assigned schedules are 1 hour shifts as listed below:


- Eight (8) hour shifts are scheduled Monday Friday. 8:00 am to 4 p.m., 4 p.m. 12 a.m., or 12 a.m. to 8 a.m.

Overtime is worked 25% of the year which could be voluntary or mandatory. This position may require you to work holidays and weekends to meet required demand.

Qualifications

Required Education and Experience

- High school Diploma and some Technical schooling is preferred
- 2 or more years of previous Plastic experience is preferred
- Experience with blow Molding is strongly preferred

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- Demonstrated mechanical capability and a minimum of two years experience in an industrial/technical-related field required

Additional Education and experience

- Forklift Certified

Work Authorization/ Security Clearance

- Must be legally authorized to work in the United States.

EEO Statement

Western Industries Plastic Products, LLC provides equal employment opportunities to all employees and applicants for employment and prohibits discrimination and harassment of any type without regard to race, color, religion, age, sex, national origin, disability status, genetics, protected veteran status, sexual orientation, gender identity or expression, or any other characteristic protected by federal, state or local laws.

This policy applies to all terms and conditions of employment, including recruiting, hiring, placement, promotion, termination, layoff, recall, transfer, leaves of absence, compensation, and training.

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